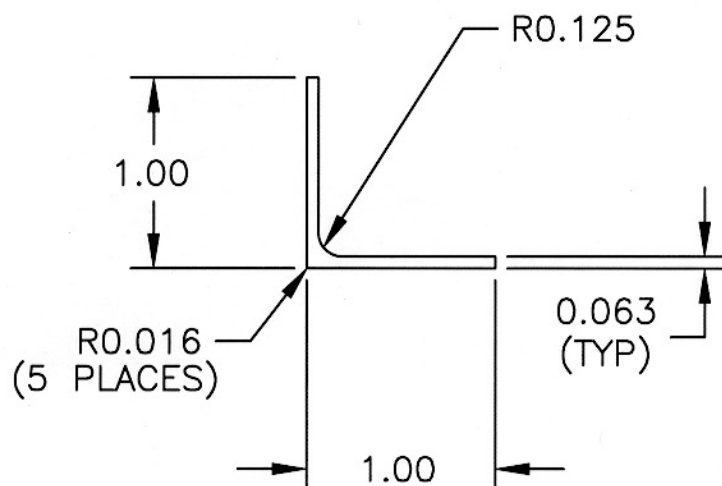




DESIGN H	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D6208	REV. A SHEET 1 OF 1
DATE 02.04.30		TITLE ANGLE EXTRUSION	SCALE 1:1
A	02.04.30	NEW ISSUE	

RELEASED  
02.05.06

## SPECIFICATION CONTROL DRAWING



D6208-XXX ANGLE EXTRUSION  
WHERE XXX IS LENGTH IN INCHES

EG.  
D6208-027 IS 27 INCHES LONG

PURCHASE MATERIAL: ALUMINUM ANGLE  
1.000" x 1.000" x 0.063"  
2024-T3511 (QQ-A-200/3)  
MINIMUM ULTIMATE TENSILE STRENGTH = 57 ksi  
MINIMUM YIELD TENSILE STRENGTH = 42 ksi

POSSIBLE SUPPLIER: TIERNAY METALS P/N 60-5563  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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